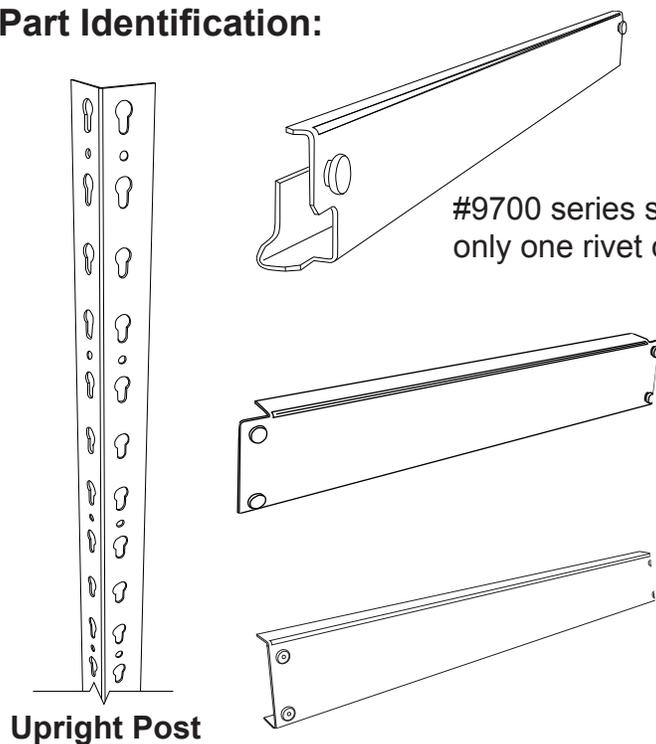
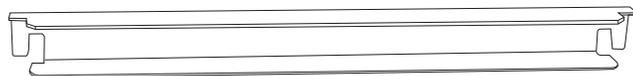


Single Rivet Lock Assembly Instructions

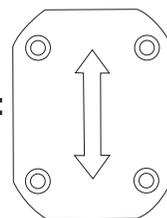
Part Identification:



#200 series deck support. Use with Single Rivet Shelf Bar to support decking material.

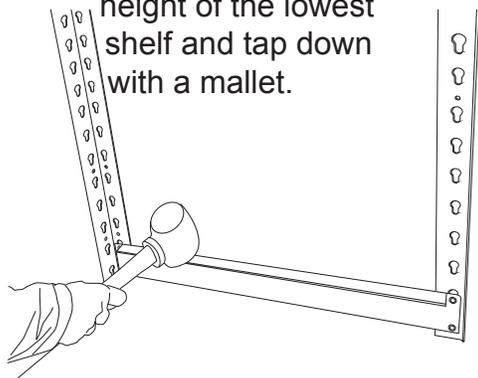


Tie Plate:
(Optional)

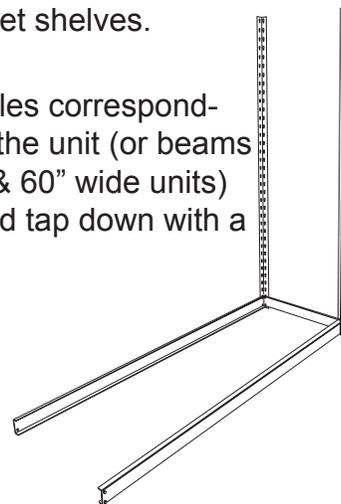
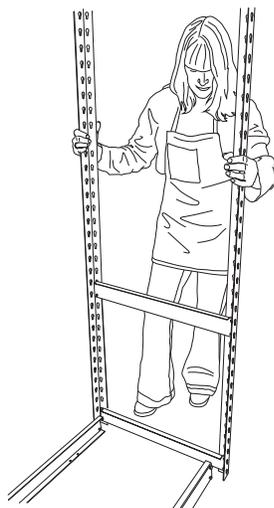


Rivet Lock shelving units consist of a double rivet top and bottom shelf and single rivet intermediate shelves. The double rivet shelves are made from four double rivet end angles (except for 54" & 60" wide shelves which use a #9100 series double rivet beam). There are two lengths of the double rivet parts, one corresponds to the depth of the unit and the other to the width. Units are built from the bottom up. Each shelf must be completely installed before moving on to the next higher shelf. The MDF deck panels for the top and bottom double rivet shelves is 5/8" wider than for the single rivet shelves.

Step 1 Place an end angle corresponding to the depth of the unit into the upright posts at the height of the lowest shelf and tap down with a mallet.

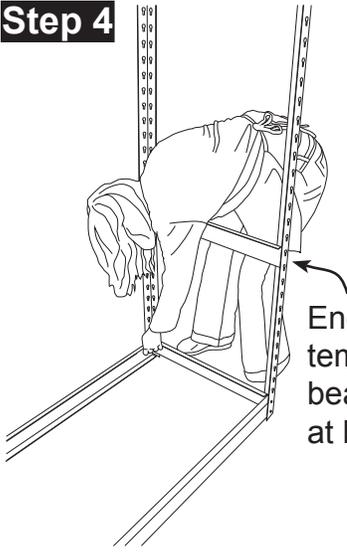


Step 2 Attach end angles corresponding to the width of the unit (or beams in the case of 54" & 60" wide units) to upright posts and tap down with a mallet.



Step 3 Repeat Step 1 with the other set of upright posts and then place a second end angle temporarily about two feet up. Do not hammer down. This End Angle is just used to support posts until the bottom end angles are installed.

Step 4

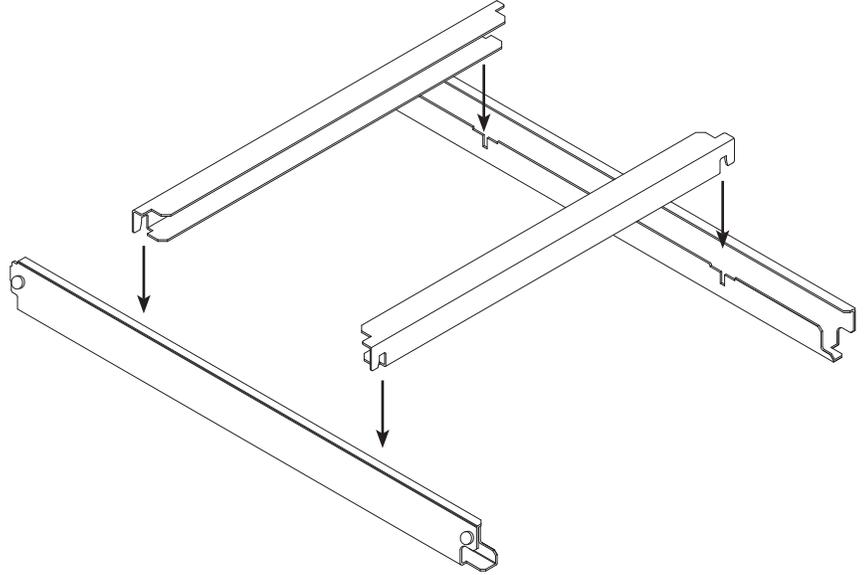


End Angle placed temporarily until beams are attached at bottom of post.

Attach end angles to both sides of the upright posts at the lowest shelf position and tap down with a mallet. Place decking material on shelf.

Step 5 Install Single Rivet Shelves:

Insert and drive down two Single Rivet Shelf Bars, one in the front and one at the back at the unit at the lowest desired shelf position. Drop two Single Rivet Deck Supports into the slots on the inside of the shelf bars. Place MDF decking material on shelf. Repeat for the remaining Single Rivet Shelves.

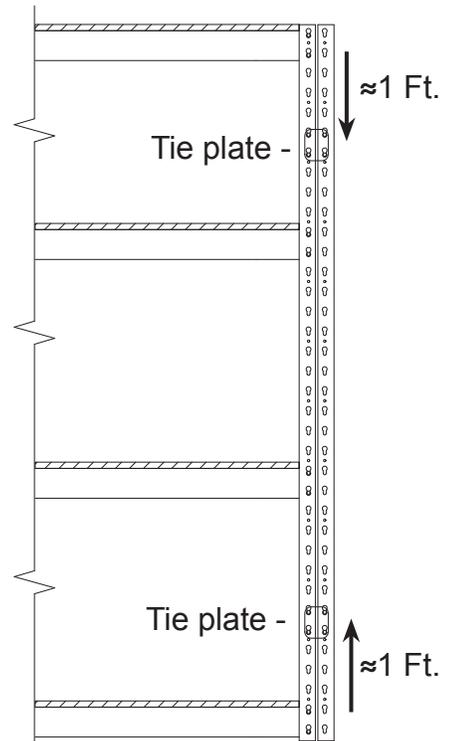


Step 6 Install Top Double Rivet Shelf

at the highest shelf position install the remaining Double Rivet Shelf in the same manner as the bottom shelf. **IMPORTANT: The Double Rivet Shelves MUST be installed as the highest and lowest shelf in the unit.**

Step 7 Install Rivet Tie Plates (Optional)

Rivet Tie Plates may be used to join units in a row. They provide for even spacing and increased stiffness for the posts. Place one tie plate about one foot down from the top and bottom of the posts for adjoining units. Tap down with a mallet.



Load Capacity					
Total lbs. per shelf evenly distributed					
Depth (inches)	Deck length				
	36L	42L	48L	54L	60L
12d	810	700	620	550	500
15d	810	700	620	550	500
18d	810	700	620	550	500
24d	700	650	620	550	500
30d	500	510	530	510	500
36d	440	450	460	470	480

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